



Alkali Control in the Blast Furnace

– Influence of Modified Coke Ash

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BFI
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**Research
Project**

LKAB
swerea MEFOS
SSAB

Sodium

Alkali

Potassium

AICirc

Catalyst

Alkali Control

Recirculation

Accumulation

Alkali

Sodium

- Increased coke reactivity

Alkali

- Decreased coke strength

Potassium

- Increased coke rate

- Interruptions

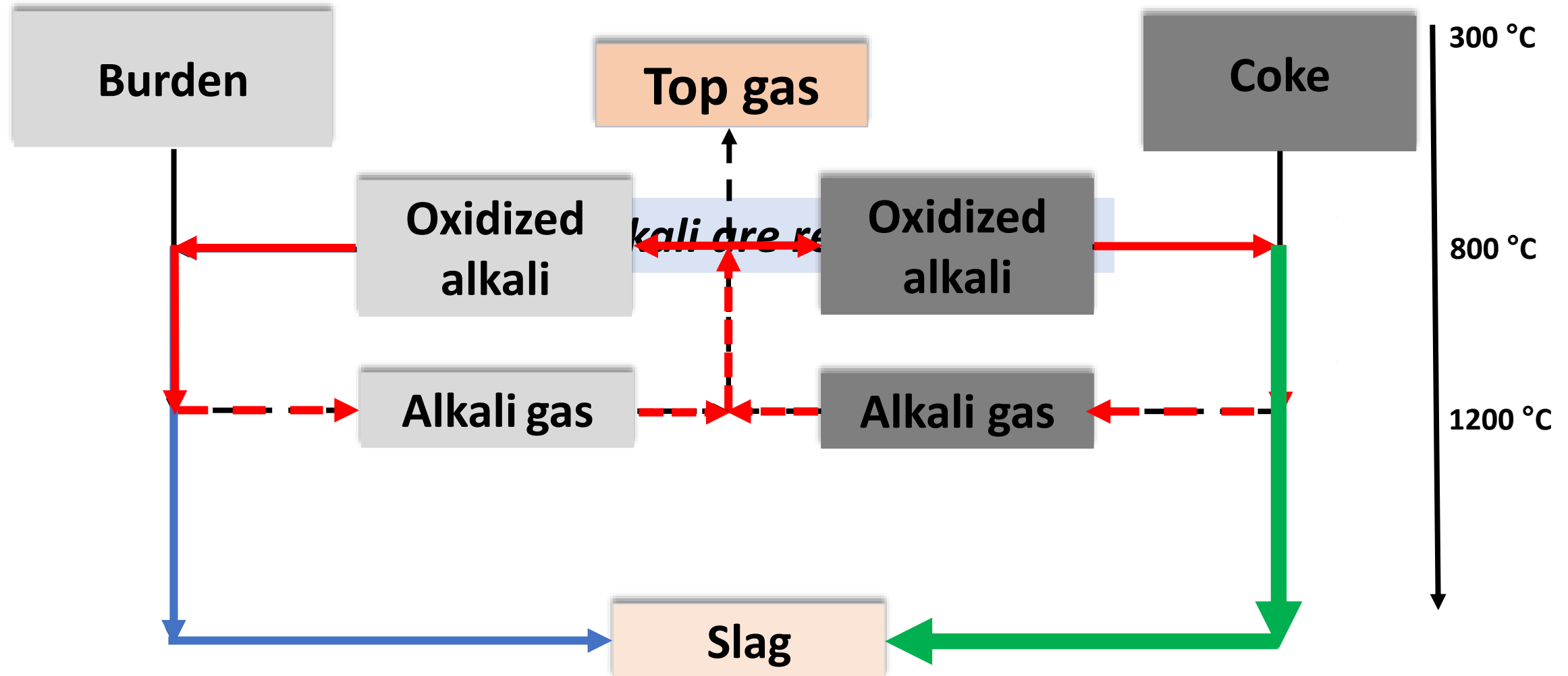
Alkali Control

Recirculation

Accumulation

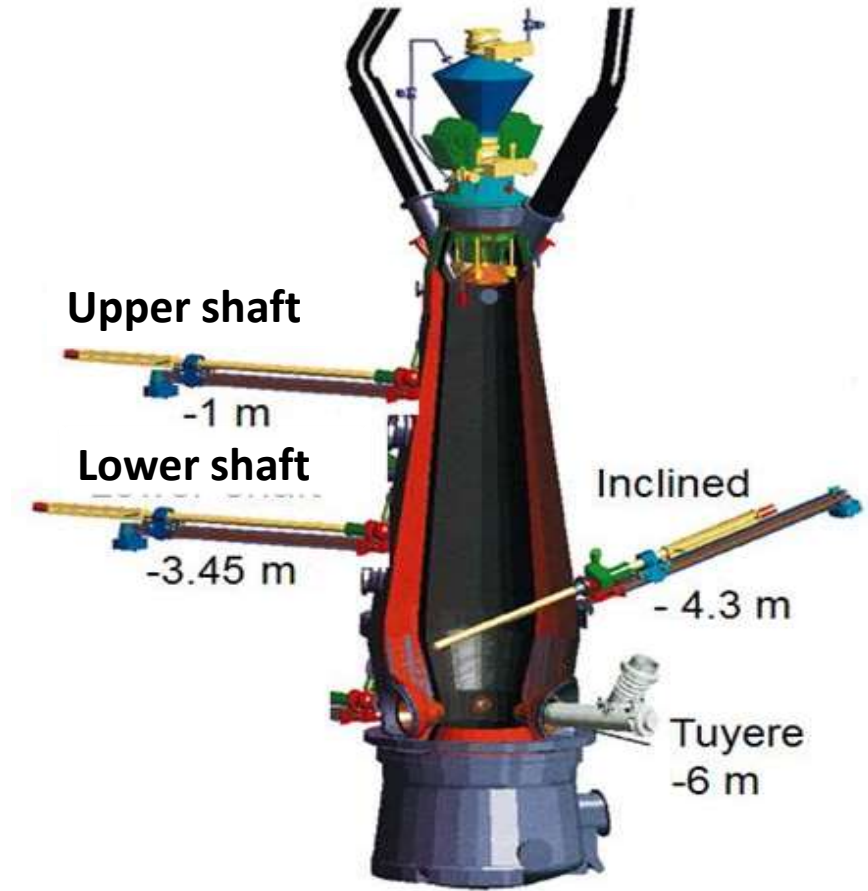
Catalyst

Alkali recirculation



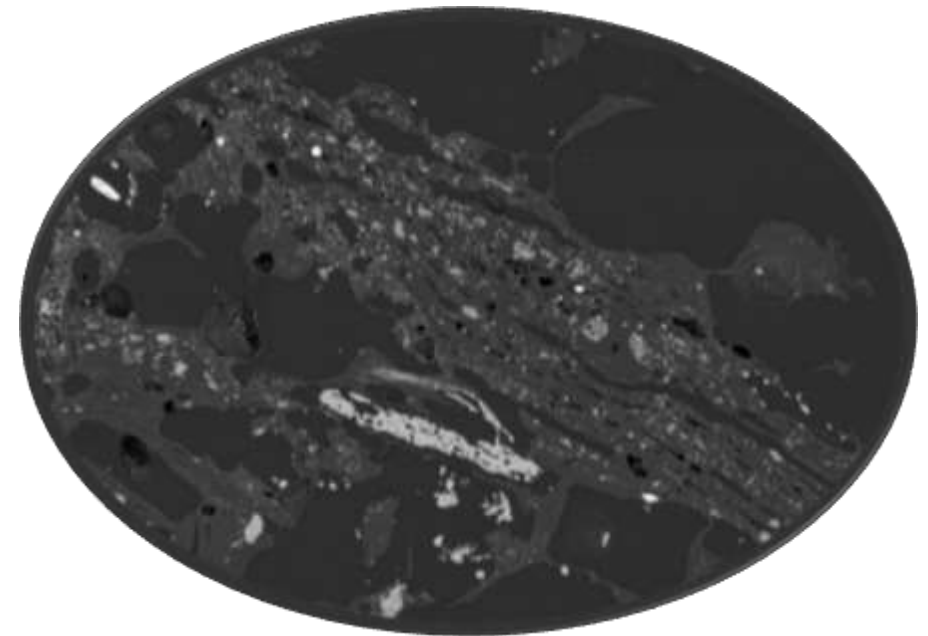
Modified coke ash

- Three test cokes
 - 1: Al-silicate
 - 2: SiO_2
 - 3: Al_2O_3
- EBF (Experimental Blast Furnace)
 - Reference coke
- Quenched and excavated



Results – SEM-EDS

- Al-silicates contained alkali
- Unreacted grains of Al_2O_3
- Unreacted grains of SiO_2



Conclusions

- Al-silicate participated in the alkali uptake
- Al-silicates – most common phases with alkali
- Al_2O_3 and SiO_2 – not fully participating in the alkali uptake
- The reactivity increased with alkali content



Future work

- Increased mineral addition of Al-silicate
 - Master Thesis, spring 2018
- Laboratory trials
 - Controlled conditions



Jenny Olofsson, 2018-05-17