

**Master Thesis**

**Stabilization of CCA-contaminated soil  
by addition of iron compounds**

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**In cooperation with Merox AB**

# Contaminated soil – Brown fields

**80 000 contaminated sites in Sweden**

**Wood preservation industry**

**CCA-preserved (chromium, copper and arsenic)**

**Environmental quality objectives: A Non-Toxic  
Environment**



# Soil remediation

**Common method today – excavation and landfilling**

**Innovative method – chemical stabilization**

**The stabilization is affected by environmental factors as pH, redox potential, organic matter (OM), micro organisms and hydrology**

## Aim

**Investigate iron containing waste products ability to stabilize CCA-contaminated soil**

**Assess some chemical and physical factors effect on the stabilization**

**Evaluate the results and make suggestions about how to implement them in large scale soil remediation**



## Amendments

<b>Amendments</b>	<b>Grain size (mm)</b>	<b>Fe (%)</b>	<b>Ca (%)</b>
<b><i>LD-slag (Merox AB)</i></b>	<b><i>0-7</i></b>	<b><i>17</i></b>	<b><i>40</i></b>
<b><i>Steel grit residue (Merox AB)</i></b>	<b><i>ca 1</i></b>	<b><i>96,5</i></b>	<b><i>-</i></b>
<b><i>Zero-valent iron (Höganäs AB)</i></b>	<b><i>ca 0,1</i></b>	<b><i>91,2</i></b>	<b><i>-</i></b>

# Soils from Robertsfors, Forsmo and Buskhyttan

<b>Soil</b>	<b>As</b>	<b>Cr</b>	<b>Cu</b>
<b>(&lt;4 mm)</b>	<b>(mg/kg)</b>		
	<b>148 -1410</b>	<b>&lt; - 570</b>	<b>84 - 929</b>

**< below detection limit**



## Method

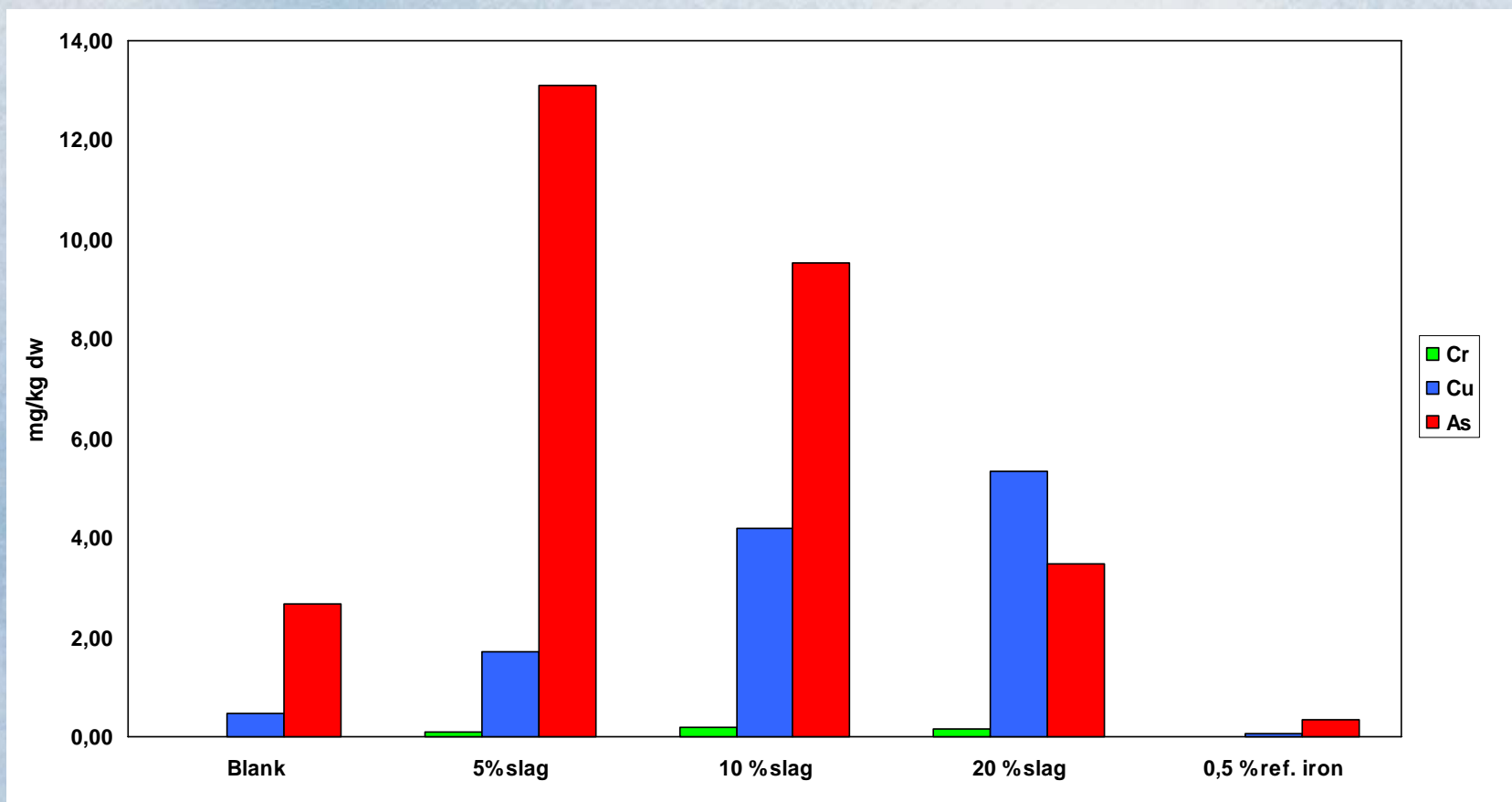
**Mixing of contaminated soil and Fe-containing amendments**

**Stabilization for 2 weeks**

**Batch leaching tests in an atmosphere of air or landfill gas (CH<sub>4</sub>, CO<sub>2</sub>)**

**Analyze of As, Cr and Cu in leachate**

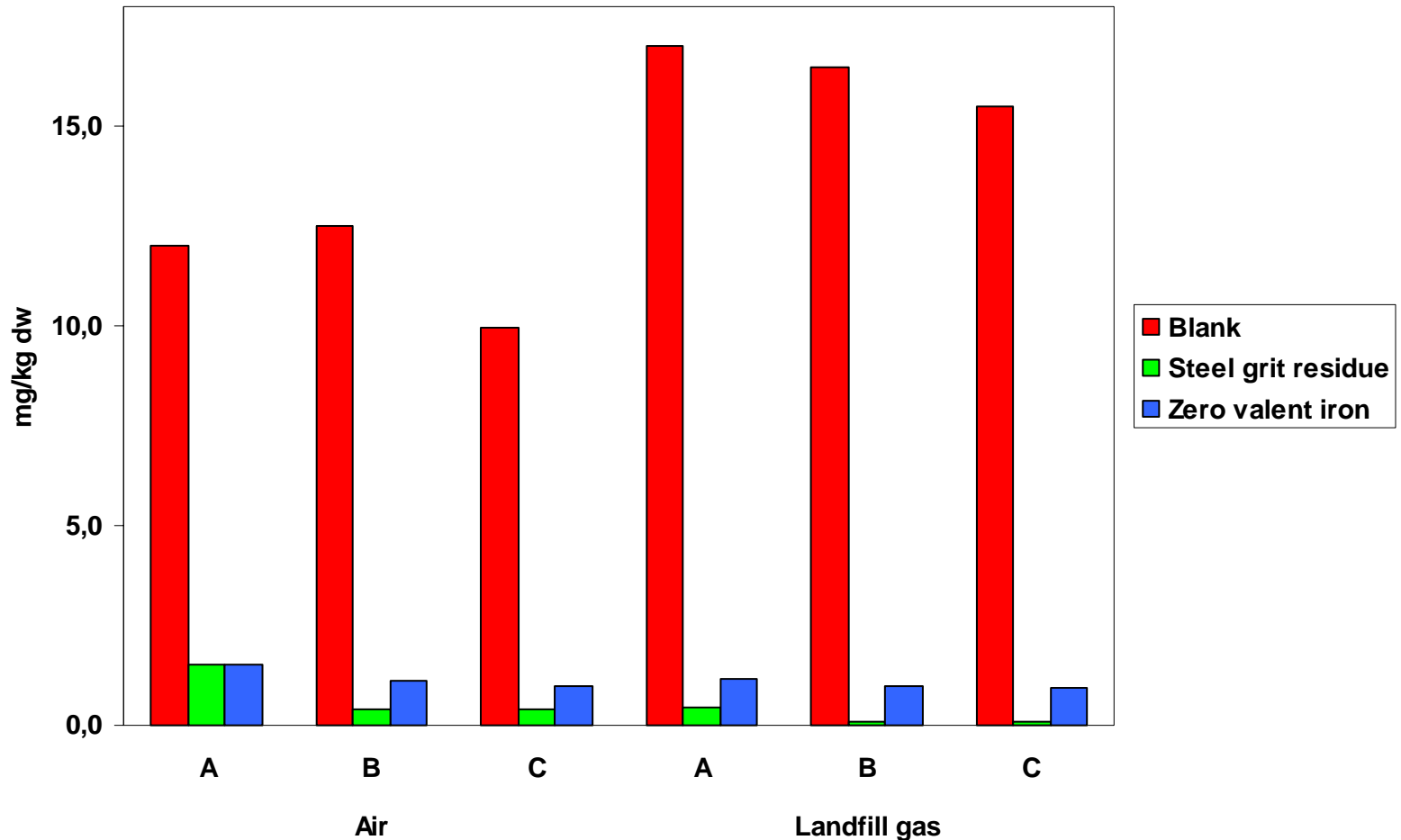
# LD-slag as amendment



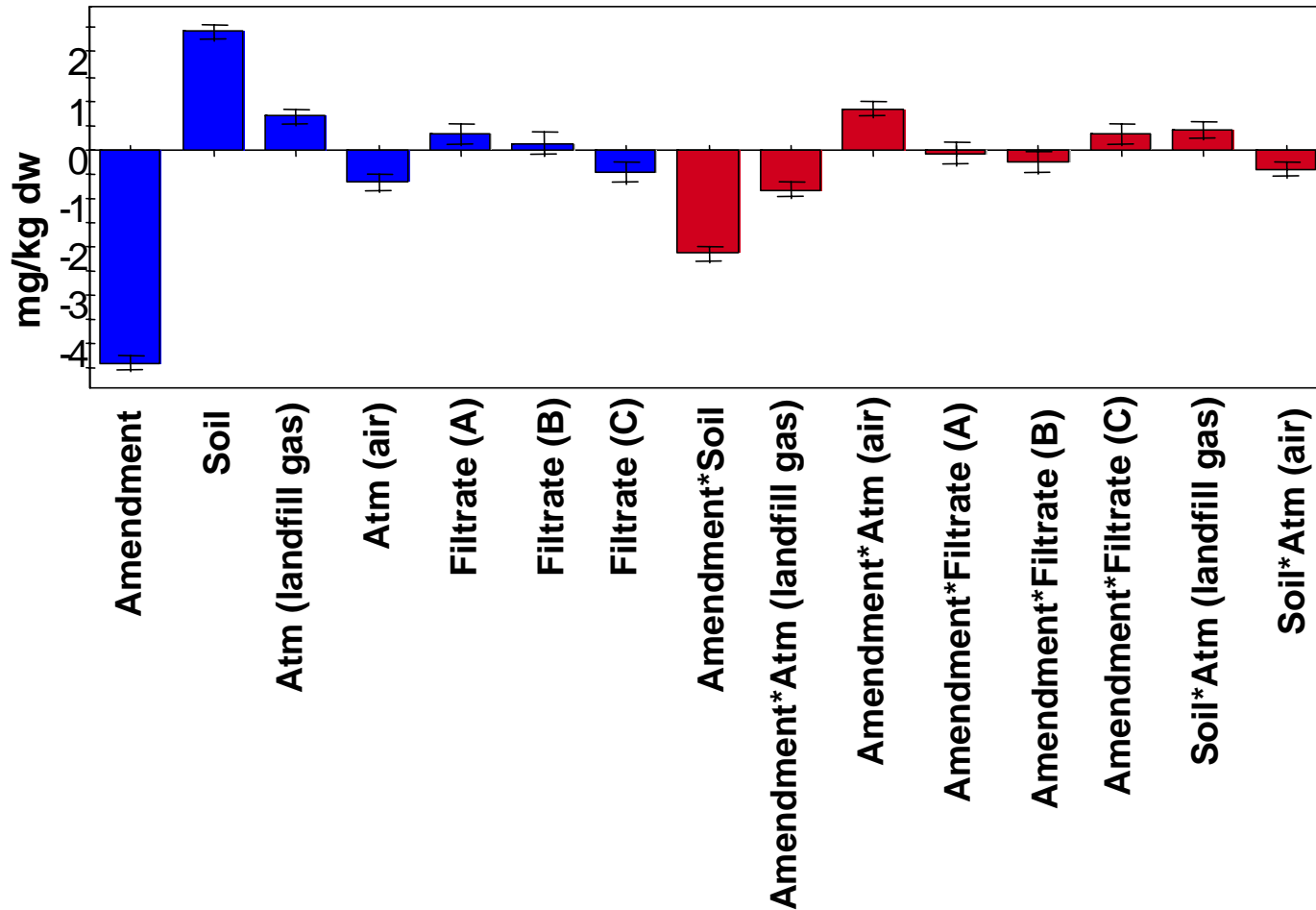


# Arsenic leaching

1 % Steel grit residue and Zero-valent iron as amendments

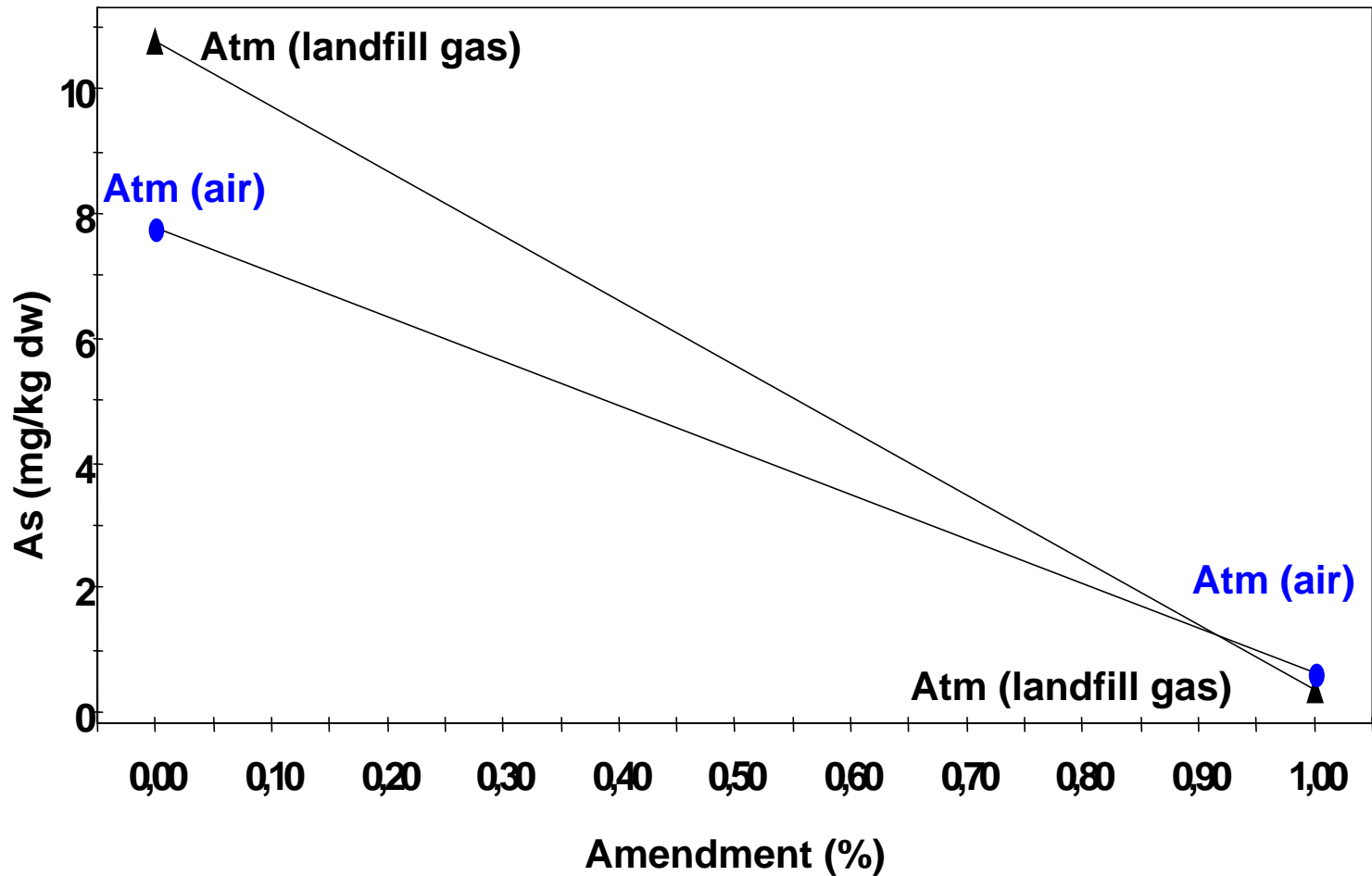


# Arsenic leaching – Model of significant factors





# Arsenic leaching – Interaction, atmosphere\* amendments (%)



## Reduction of As, Cr, Cu

<b>Amendment 1 %</b>	<b>Atmosphere</b>	<b>Reduction of As (%)</b>	<b>Reduction of Cr (%)</b>	<b>Reduction of Cu (%)</b>
<b><i>Steel grit residue</i></b>	<b><i>Air</i></b>	<b><i>93,4 ±4,9</i></b>	<b><i>88,4 ±4,2</i></b>	<b><i>-34,9 ±107</i></b>
<b><i>Steel grit residue</i></b>	<b><i>Landfill gas</i></b>	<b><i>99,2 ±0,4</i></b>	<b><i>91,9 ±5,0</i></b>	<b><i>83,8 ±13,2</i></b>
<b><i>Zero-valent iron</i></b>	<b><i>Air</i></b>	<b><i>90,3 ±1,7</i></b>	<b><i>80,8 ±6,7</i></b>	<b><i>68,1 ±19,5</i></b>
<b><i>Zero-valent iron</i></b>	<b><i>Landfill gas</i></b>	<b><i>96,0 ±2,2</i></b>	<b><i>85,5 ±8,7</i></b>	<b><i>58,2 ±31,9</i></b>



## Conclusions

**LD-slag is not suitable for stabilization of CCA-contaminated soil due to its high content of calcium**

**Steel grit residue and Zero-valent iron reduces the leachability of As, Cr**

**The amount of amendment is the factor that has the greatest influence on the mobility of As and Cr**

**Stabilization can be used as a pre-treatment method to reduce the accepted landfill class of CCA-contaminated soil**